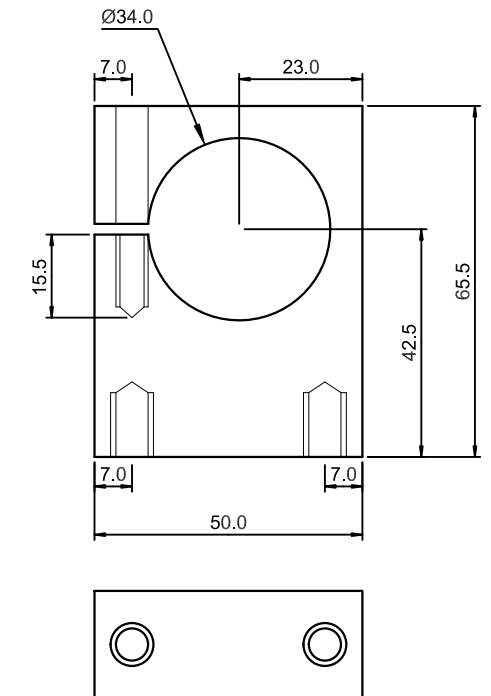
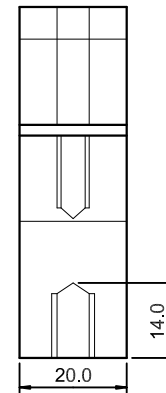
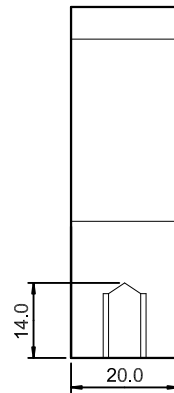


**REAR BEARING HOUSING**  
 Position large hole to match lathe centre height  
 Tap M8



**FRONT BEARING HOUSING**  
 Position large hole to match lathe centre height  
 Split after fixing bearing in place  
 Top hole 6mm/M6  
 Lower holes M8