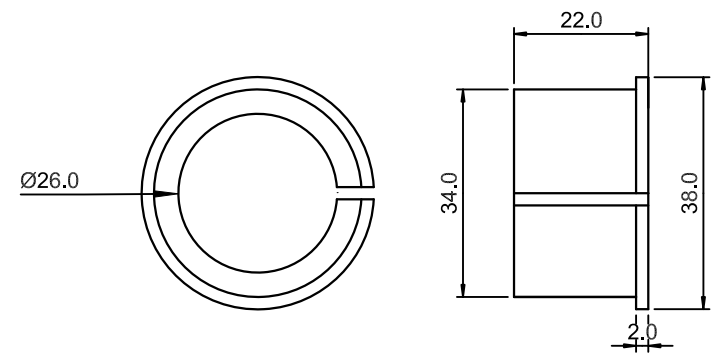


REAR BEARING
Cast iron
Secured to housings with epoxy



FRONT BEARING
Cast iron
Secured to housings with epoxy
bearing is split after bonding to housing